

Mortars used in ancient buildings

Clay mortar

Essential clays

Secondary clays

Gypsum mortar

Lime mortar

Clay mortar

This is the most common type of mortar used in the ancient periods, it is formed from different kind of clay minerals and used for building purpose at all periods, and composed from

silicon dioxide SiO_2

Aluminum oxide Al_2O_3

With some of accessory components as Iron, Alkali metals, Alkali earth metals and varying quantities of water.

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All of these materials come in the form of very small crystalline particles, less than 2 - 4 micron

This mortar essentially based on the same mix as the brick, but in its “*muddy*” state, after drying, it can be difficult to distinguish between mortar bed, brick and

some adobe aesthetics exploit this ‘seamless’ appearance to create a monolithic effect.



Preparing and using *Mud* as a mortar

Lime mortar

This mortar used for lime renderings and consists of calcium hydroxide which produces CaCO_3 when carbonated, in general terms building lime are defined as binders which main constituents are:

• Calcium oxide CaO and Calcium hydroxide, Ca(OH)_2 .

• Magnesium oxide MgO and Magnesium hydroxide, Mg(OH)_2

• Silica SiO_2

• Iron oxide Fe_2O_3

• Alumina Al_2O_3

Also, we can see that the building limes can be classified into 2 groups

Air Lime → fundamentally by calcium oxide (unslaked lime) and /or hydroxide (slaked lime)

Hydraulic Lime → this type consists predominantly of Calcium silicates, Calcium aluminates and Calcium hydroxide

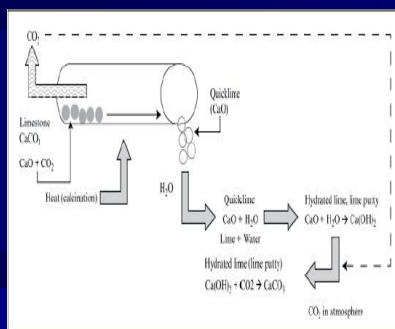
Here, we can decide that the main difference between 2 types resides that the first case the addition of water has only objective of facilitating the mixture of

the components and placing the mortar , but it does not intervene in any chemical reaction.

Also, we can see that the process of hardening of the mortar carried out with air lime takes place for the reaction Ca(OH)_2 with the atmospheric CO_2 producing CaCO_3 , this product provides to the lime mortar its physical and mechanical.



Limestone is dissociated under the action of heat releasing carbon dioxide and producing quicklime according to the next equation.



Preparing and using **Calcite** as a mortar

Gypsum mortar

It is widely used in many places as a along eras in particular dried area as Egypt and Middle East either as a simple mortar, plaster or for rendering.

From scientific point of view we can decide that it is composed of $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ and used in certain anhydrous or hydrated forms, and it is act as a simple mortar without adding any other inert substances.

Gypsum mortar

There are 2 main naturally occurring forms of Gypsum:

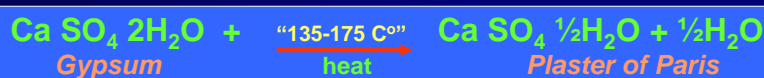
Selenite → composed of Calcium dehydrate ($\text{Ca So}_4 \cdot 2\text{H}_2\text{O}$)

Anhydrite → composed of Calcium dehydrate (Ca So_4)

Artificially prepare modification of Gypsum

By heating Gypsum minerals on, different forms can be obtained according to the temperature and duration of heating and reducing or eliminating the water of crystallization, after finishing the manufacture steps we can produce different types of plaster by calcination of gypsum ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$), which partially dehydrates to produce a hemi-hydrate ($\text{CaSO}_4 \cdot \frac{1}{2}\text{H}_2\text{O}$).

Several processes are available to calcinate gypsum into plaster of Paris as follow:



1st Calcination under atmospheric pressure \longrightarrow Beta plaster

2nd Calcination under elevated pressure \longrightarrow Alpha plaster



Preparing and using **Gypsum** as a mortar